

SAMPLE	KEY/SKU	QTY	CUT
	A Sand Dollars 1963-99 <i>Dark Multi</i>	1-1/3 YD	(24) 8" squares; sub-cut once diagonally to yield (48) HST.
	B Bubbles 1966-45 <i>Blue/Green</i>	5/8 YD	(6) 3" x WOF; sub-cut (16) 3" x 11-3/8" with angled ends. USE BCD TEMPLATE.
	C Eddies 1964-45 <i>Sea Grass</i>	5/8 YD	(6) 3" x WOF; sub-cut (16) 3" x 11-3/8" with angled ends. USE BCD TEMPLATE.
	D Eddies 1964-55 <i>Navy</i>	5/8 YD	(6) 3" x WOF; sub-cut (16) 3" x 11-3/8" with angled ends. USE BCD TEMPLATE.
	E Sea Turtles 1965-99 <i>Dark Multi</i>	3/8 YD	(12) 4-1/8" squares.
	F Bubbles 1966-99 <i>Dark Multi</i>	1-3/8 YD	(16) 3" x WOF; sub-cut (48) strips to 3" x 10-7/8" with angled ends. USE F TEMPLATE.
	G Bubbles 1966-55 <i>Navy</i>	1-5/8 YD	(24) 4-1/2" squares; sub-cut once diagonally to yield (48) HST. (8) 3" x WOF; border. (8) 2-1/4" x WOF; binding.

TEMPLATES REVISED 12/30/2010 HST=HALF-SQUARE TRIANGLE | WOF=WIDTH OF FABRIC

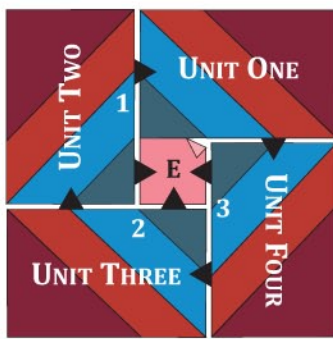
BLOCK ASSEMBLY

A 1. Sew (1) **F** 3" x 10-7/8" strip to (1) **A** HST, press toward **F** strip. *Note sewn edges will have doggy ears which will be trimmed in step 2.* Repeat step with **G** HST and **B** 3" x 11-3/8" strip, as shown in **BG** diagram. Make 4 of each **AF** and **BG** units.

AF UNIT **BG UNIT**
2. Sew **AF** unit to **BG** unit along the **F** and **B** edges, as shown in diagram. Press towards **F** strip. Trim **AFBG** unit to 7-3/4" x 11-1/4". Repeat to make 4 **AF-BG** units.

E *DO NOT SEW E SQUARE ALL THE WAY TO GB UNIT, LEAVE 1/2" SEAM FROM EDGE FOR INSET CORNER, SEE DIAGRAM.*
3. Then add (1) **E** 4-1/8" square to **AFBG** unit along **G** HALF-SQUARE TRIANGLE. SEW from outer edge of **E** to 1/4" from inner edge. Open and press. Make 4 **AFBG-E** units.

4. Sew UNITS 1E-4 as follows, refer to BLOCK DIAGRAM below:



SQUARE BLOCKS TO 18-1/2"

- Sew UNIT TWO to left side of UNIT ONE-E. Press seam towards UNIT TWO.
- Next sew UNIT THREE to bottom of UNIT TWO and **E** square, as shown in diagram. Press seam towards UNIT THREE.
- Then sew UNIT FOUR to right side of UNIT THREE and **E** square. Press seam away from Unit Four.
- Fold UNIT ONE right sides together with UNIT FOUR and **E** square, continue stitching the partially sewn seam of **E** square. Press.



BLOCK TWO

- Repeat steps 1-4 to make BLOCKS TWO and THREE. Replace **B** strip with **D** and **C**, as shown in diagrams. Make 4 of each block.



BLOCK THREE

ROW ASSEMBLY

10. Lay out blocks in 4 horizontal rows of 3 blocks each, Refer to QUILT DIAGRAM for proper placement of blocks.

ROWS 1 AND 4: BLOCK ONE-BLOCK TWO-BLOCK THREE

ROW 2: BLOCK THREE-BLOCK ONE-BLOCK TWO

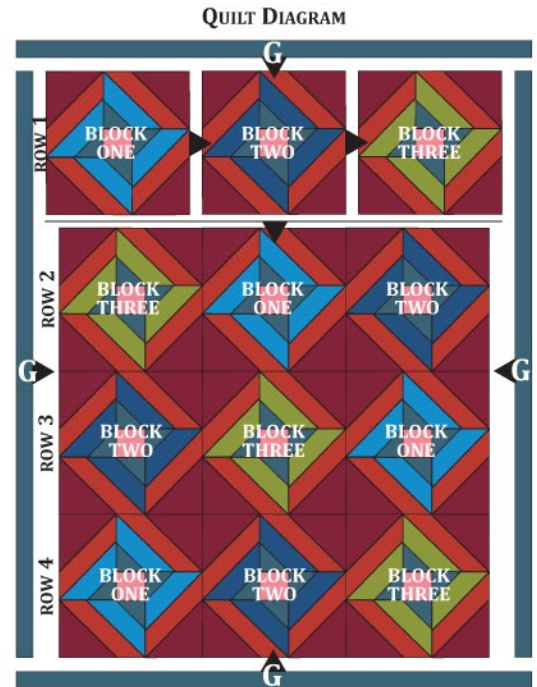
ROW 3: BLOCK TWO-BLOCK THREE-BLOCK ONE

BORDER ASSEMBLY

11. Piece (4) **G** 3" x WOF strips short end to short end to make one long strip. Next sub-cut (2) strips to length of quilt top (*should be about 3" x 72-1/2"*). Add strips to sides of quilt top.

12. Repeat above step for top and bottom borders. Sub-cutting pieced **G** strips to width of quilt top (*should be about 3" x 59-1/2"*).

FINISHING Cut batting and backing 3" larger than top on all sides. Assemble the quilt sandwich by placing the backing, batting and top together in layers and baste or pin with safety pins. Machine quilt as desired. When quilting is completed, trim excess batting and backing. Bind in the usual manner.



FINISHED QUILT SIZE: 59" x 77"

